



RETURN CONVEYORS FOR SMALL TO MID-SIZE EDGE BANDERS



AVAILABLE IN RIGHT OR LEFT HAND RETURN CONFIGURATION

DOUCET
PRODUCTION MACHINERY
DIVISION

PERFORMANCE ORIENTED MANUFACTURING SOLUTIONS

AND AUTOMATION TECHNOLOGY

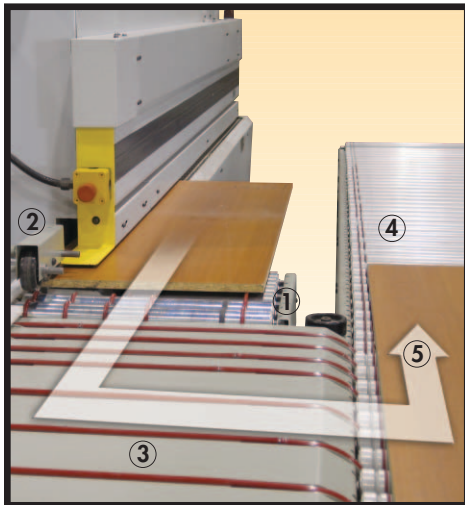


At last an Edgebander Return that will carry your business to a higher level of profitability, even in a part time operation...

The new Doucet XPRS Return is specially designed for use with smaller edgebanders. Its low cost and tiny footprint make it the perfect choice of small to medium size cabinet makers.

XPRS Return Conveyors are available in **right** or **left** hand return configuration. They feature 24 and 36 inches wide receiving modules and return conveyors.

CHARACTERISTICS



- ① Feed rollers, driven by a d.c. variable speed motor, from 0 to 40 ft/min, guide the part onto the receiving module. A feed roller extension is available as an option (as shown).
- ② A set of top rollers prevent larger panels from tipping down while entering the receiving module.
- ③ Polymer belts side shift the panels to the return rollers quickly and efficiently.
- ④ The return rollers, made of heavy duty PVC, are individually driven by welded urethane belts. These rollers are 2 inches lower than the pass height of the edgebander, so parts can travel in opposite directions without interference.
- ⑤ The transfer process occurs on a continuous basis.

MODEL	MIN. PANEL DIMENSIONS	MAX. LENGTHWISE	MAX. WIDTHWISE	THICKNESS
XPRS-24	4" X 12"	90"	36"	14 to 41 mm
XPRS-36	4" X 12"	90"	52"	14 to 41 mm

Standard receiving module length is 60 inches, return length is proportionate to the length of your edgebander. Power requirement is a 110 v.a.c. 15 amp. service, no compressed air is required.

XPRS offers the **legendary careful handling** features that have made Doucet Return Conveyors the standard of the industry. Its heavy duty PVC rollers are individually driven by welded urethane belts, reducing costly downtime and roller distortion associated with other driving mechanisms.

DISTRIBUTED BY:

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