



RETURN CONVEYORS FOR SHAPER / SANDERS AND EDGE FOILERS



SUITABLE FOR ALL MODELS AND FEED RATES

DOUCET
PRODUCTION MACHINERY
DIVISION

PERFORMANCE ORIENTED MANUFACTURING SOLUTIONS

AND AUTOMATION TECHNOLOGY



Specially designed to handle the fast pace of end-to-end feeding on Shaper / Sanders and Edge Foilers, Doucet **Feedback** Return Conveyors will give you the leading edge in today's competitive environment.

Feedback Return Conveyors are available in two models, featuring 24 or 36 inch wide receiving modules and return rollers.

CHARACTERISTICS



- ① Feed rollers, driven by a d.c. variable speed motor, guide the part onto the receiving module.
- ② A set of top rollers, coupled with a U.H.M.W. support issues a smooth transfer on the receiving module.
- ③ Polymer belts side shift the panels to the return rollers quickly and efficiently.
- ④ The return rollers, made of heavy duty PVC, are individually driven by welded urethane belts. These rollers are 2 inches lower than the pass height of the shaper, so parts can travel in opposite directions without interference.
- ⑤ The transfer process occurs on a continuous basis, eliminating functional limitations typical of return devices with multiple "cycle" steps.

Standard receiving module length is 36 or 60 inches, return conveyor length is proportionate to the length of the Shaper / Sander or the Edge Foiler it services.

Feedback offers the *legendary careful handling* features that have made Doucet Return Conveyors the standard of the industry. Its heavy duty PVC rollers are individually driven by welded urethane belts, reducing costly downtime and roller distortion associated with other driving mechanisms.

DISTRIBUTED BY:

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