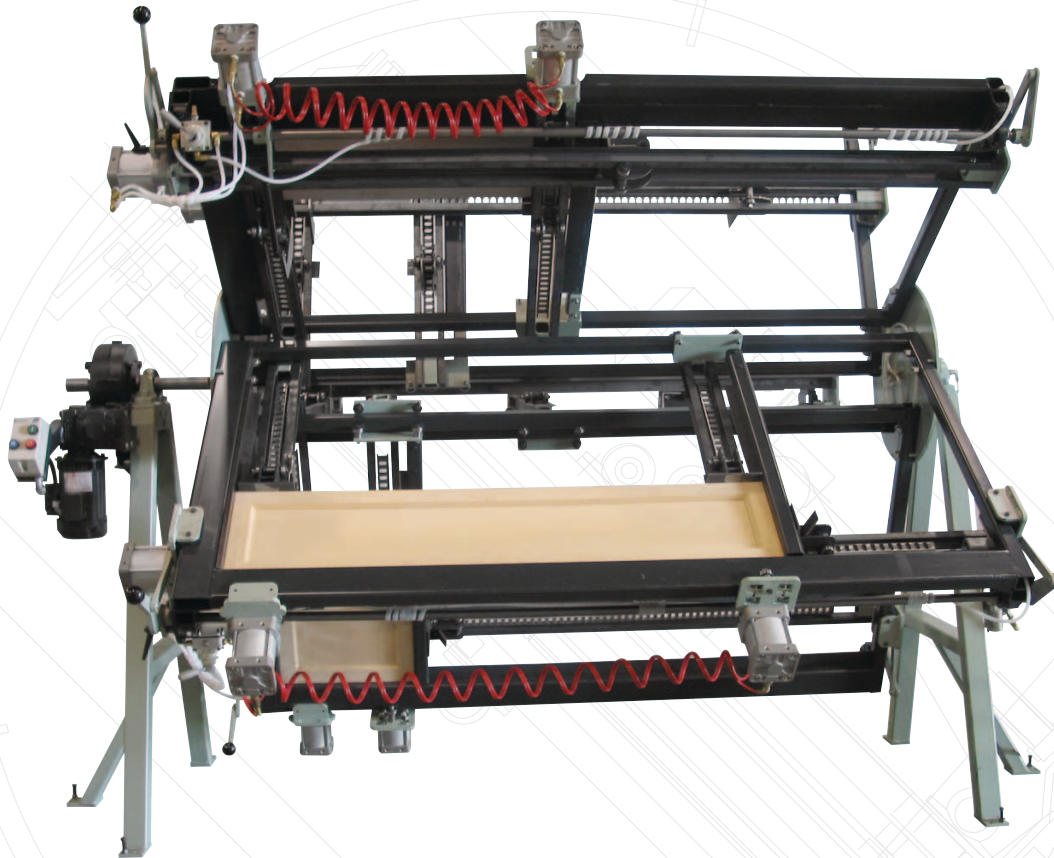


ROTARY DOOR MASTER

5 SECTION DOOR ASSEMBLY SYSTEM



**FOR QUICK AND ACCURATE ASSEMBLY,
CLAMPING AND SQUARING OF CABINET DOORS**

- HEAVY DUTY, MAINTENANCE FREE UNIT • EFFORTLESS SET-UPS
- FOR DOORS UP TO 30" X 72" • NO JOINT PINNING NEEDED
- 5 SECTIONS - HUNDREDS OF DOORS PER SHIFT

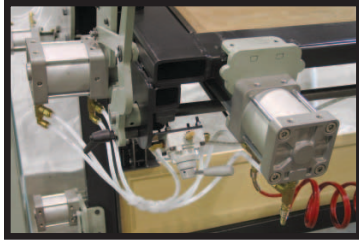
DOUCET
PRODUCTION MACHINERY
DIVISION

PERFORMANCE ORIENTED MANUFACTURING SOLUTIONS

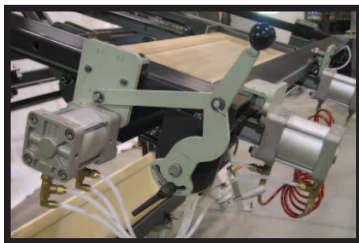
AND AUTOMATION TECHNOLOGY

ROTARY DOOR MASTER

5 SECTION DOOR ASSEMBLY SYSTEM



DOUBLE ACTION AIR CYLINDERS



GAS SPRING ASSISTED LEVER



CLAMPS ON ROLLER BEARINGS

Doucet's 5 Section Door Master is a Rotary System designed for quick and accurate assembly, clamping and squaring of your cabinet doors.

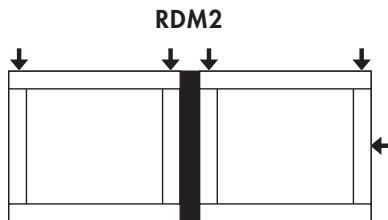
Built on an Industrial Strength welded tubular frame, The Door Master features "no compromise" pneumatics - brand name air valves and real double action air cylinders, and a 110V gear motor for counter clockwise rotation of its sections. It is suitable for assembly of large pantry doors 30" x 72" down to drawer fronts 5 1/2" x 12 1/2".

FEATURES INCLUDED – PER SECTION

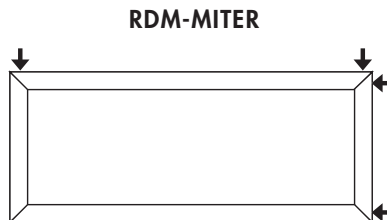
- A quick flow 3/8" pneumatic valve for speedy activation of the air cylinders
- Three clamps with air cylinders as follows:
 - one fixed vertical clamp
 - one mobile vertical clamp on roller bearings for effortless positioning
 - one mobile horizontal clamp with a unique "gas spring" assisted lever for effortless centering
 - the "gas spring" action is adjustable to 3 distinct settings relative to the operator's selected working height

OPTIONAL FEATURES AND CONFIGURATIONS

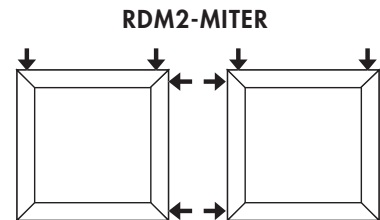
- Automatic Section Indexing, adjustable to the operator's selected working height:
 - frees-up the operator for more productive tasks
 - eliminates guesswork and provides a consistent working height
- The Rotary Door Master is also available in the following optional configurations:



FOR DOUBLE DOOR ASSEMBLY



FOR MITER DOOR ASSEMBLY WITH SEQUENCE VALVE CLAMPING SYSTEM AND PUSH BUTTON ACTIVATION (SQUARING)



FOR DOUBLE MITER DOOR ASSEMBLY WITH SEQUENCE VALVE CLAMPING SYSTEM AND PUSH BUTTON ACTIVATION (SQUARING)

DISTRIBUTED BY:

DOUCET
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