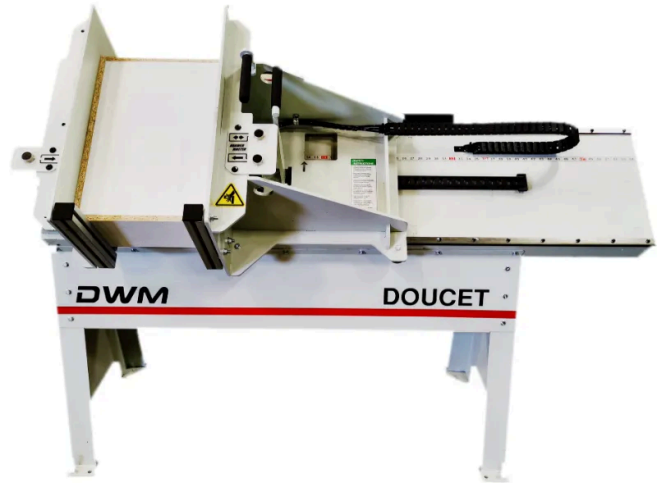


DOUCET

DWM - DRAWER ASSEMBLY CLAMP

Ideal for custom and volume production runs, the DWM Drawer Master Assembly System offers the rugged construction and ease of set-up of high production machines at a fraction of the price.



CHARACTERISTICS & OPERATION

THE DWM DRAWER MASTER

- Assembles drawers with standard finger-type dovetails, sliding-type dovetails, bored and doweled drawers, and tongue & dado box joints;
- Is equipped with double acting air cylinders that can apply compression progressively, allowing for easy fitting of the bottom panel in the lateral grooves.

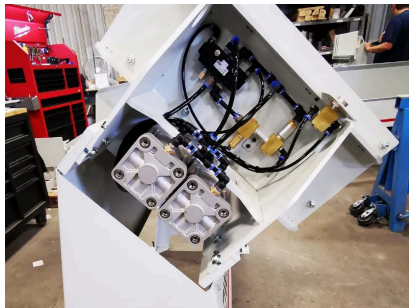
The Progressive Compression Mode operates as a jog button. It offers the operator total control and flexibility in the execution of the assembly process.

STANDARD FEATURES

- Universal Drawer Box Clamp with fixed left jaw;
- Manually adjustable right hand jaw;
- Suitable for dovetail or dowel construction capacity;
- 10" height x 24" width x 36" length capacity.

OPTIONS & SPECIFICATIONS

- Available in 42" length capacity;
- An optional support stand allows you to assemble your drawers with the bottom plate on the topside of the clamp;
- The riser bar option also enables you to assemble drawers with lipped fronts. For 4" or 6" deep drawers;
- Support stand for bottom side assembly of drawer bottom plate;
- Support bracket to facilitate assembly of drawer box top member.



DOUBLE ACTION AIR CYLINDERS



SAFE TWO-PUSH BUTTON OPERATION



STANDARD FINGER TYPE DOVETAILS

DOUCET

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