

# DOOR MASTER

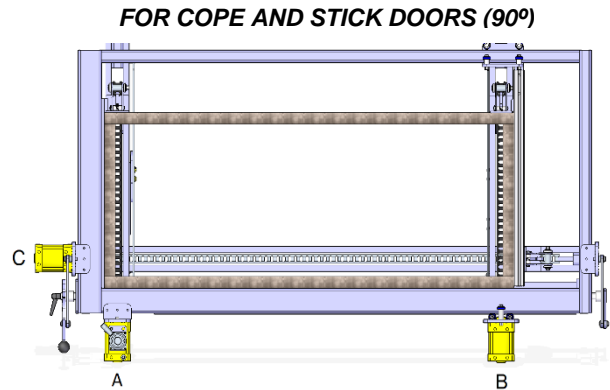
A COMPLETE FAMILY OF CABINET DOOR ASSEMBLY SYSTEMS

## MODELS SDM & RDM

- 3 clamps with air cylinders:
  - A) 1 fixed vertical clamp
  - B) 1 mobile vertical clamp
  - C) 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- for 1 door up to 30" x 72"

Custom sizes available on request such as:

- ❖ for a capacity of 36" x 96"
- ❖ for a capacity of 36" x 120"
- ❖ for a capacity of 48" x 96"
- ❖ for a capacity of 48" x 120"

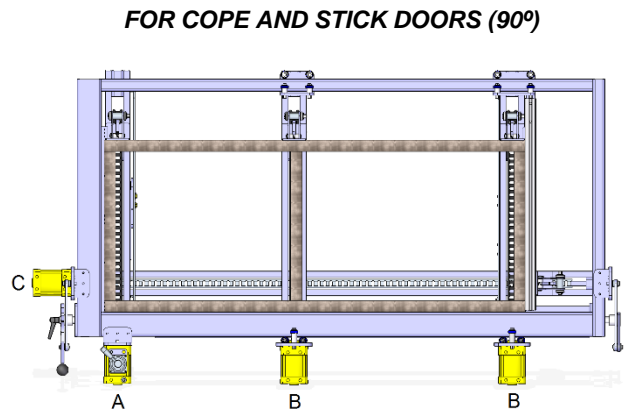


## MODELS SDM+ & RDM+

- 4 clamps with air cylinders:
  - A) 1 fixed vertical clamp
  - B) 2 mobile vertical clamps
  - C) 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- for 1 door up to 30" x 72"

Custom sizes available on request such as:

- ❖ for a capacity of 36" x 96"
- ❖ for a capacity of 36" x 120"
- ❖ for a capacity of 48" x 96"
- ❖ for a capacity of 48" x 120"

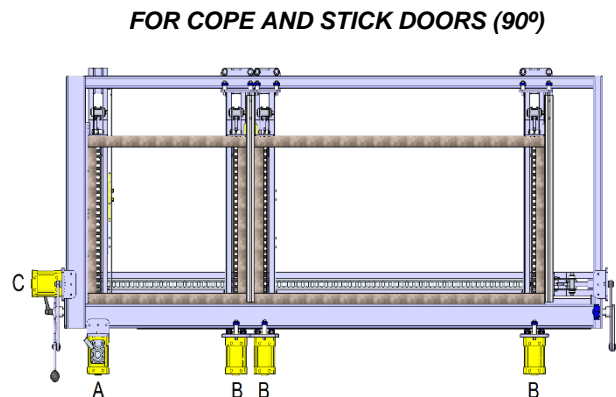


## MODELS SDM2 & RDM2

- 5 clamps with air cylinders, per section:
  - A) 1 fixed vertical clamp
  - B) 3 mobile vertical clamps
  - C) 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- for 2 doors up to 30" x 48" or 1 door up to 30" x 96"
- intermediate pressure bar (aluminum extrusion) mounting with quick release disconnect

Custom sizes available on request such as:

- ❖ for 2 doors up to 36" x 48" or 1 door up to 36" x 96"
- ❖ for 2 doors up to 36" x 60" or 1 door up to 36" x 120"
- ❖ for 2 doors up to 48" x 48" or 1 door up to 48" x 96"
- ❖ for 2 doors up to 48" x 60" or 1 door up to 48" x 120"



# DOOR MASTER

A COMPLETE FAMILY OF CABINET DOOR ASSEMBLY SYSTEMS

## MODELS SDM-MITER & RDM-MITER

- 4 clamps with air cylinders:
  - A) 1 fixed vertical clamp
  - B) 1 mobile vertical clamp
  - C) 1 fixed horizontal clamp
  - D) 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- TRIPLE P System\* with buttons for miter corner micro adjustment capability
- for 1 door up to 30" x 72"

Custom sizes available on request such as:

- ❖ for a capacity of 36" x 96"
- ❖ for a capacity of 36" x 120"
- ❖ for a capacity of 48" x 96"
- ❖ for a capacity of 48" x 120"

FOR MITER DOORS (45°)  
&  
COPE AND STICK DOORS (90°)



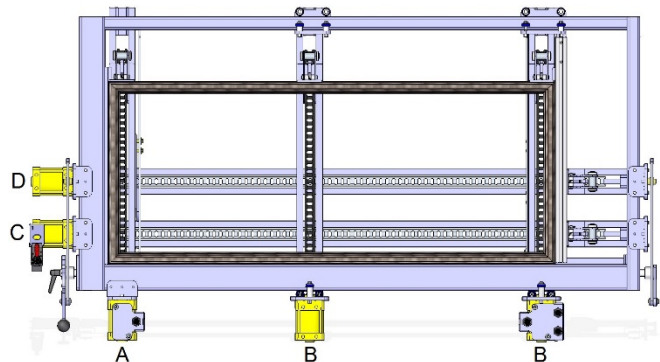
## MODELS SDM-MITER+ & RDM-MITER+

- 5 clamps with air cylinders:
  - A) 1 fixed vertical clamp
  - B) 2 mobile vertical clamps
  - C) 1 fixed horizontal clamp
  - D) 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- TRIPLE P System\* with buttons for miter corner micro adjustment capability
- for 1 door up to 30" x 72"

Custom sizes available on request such as:

- ❖ for a capacity of 36" x 96"
- ❖ for a capacity of 36" x 120"
- ❖ for a capacity of 48" x 96"
- ❖ for a capacity of 48" x 120"

FOR MITER DOORS (45°)  
&  
COPE AND STICK DOORS (90°)



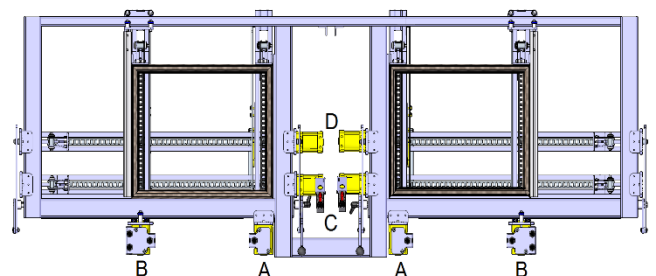
## MODELS SDM2-MITER & RDM2-MITER

- 8 clamps with air cylinders, per section:
  - divided in 2 separate working areas:
  - A) 2 fixed vertical clamps
  - B) 2 mobile vertical clamps
  - C) 2 fixed horizontal clamps
  - D) 2 mobile horizontal clamps with "gas spring" assist lever for effortless centering
- TRIPLE P System\* with buttons for miter corner micro adjustment capability
- for 2 doors up to 30" x 48"

Custom sizes available on request such as:

- ❖ for a capacity of 36" x 48"
- ❖ for a capacity of 48" x 48"

FOR MITER DOORS (45°)  
&  
COPE AND STICK DOORS (90°)



# DOOR MASTER

A COMPLETE FAMILY OF CABINET DOOR ASSEMBLY SYSTEMS

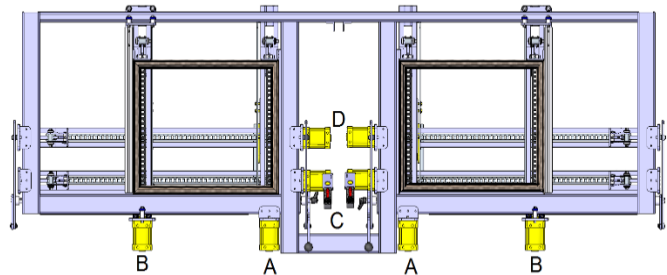
## MODELS SDM2-MITER-NB & RDM2-MITER-NB

- 8 clamps with air cylinders, per section:
  - divided in 2 separate working areas:
  - A) 2 fixed vertical clamps
  - B) 2 mobile vertical clamps
  - C) 2 fixed horizontal clamps
  - D) 2 mobile horizontal clamps with "gas spring" assist lever for effortless centering
- TRIPLE P System\* without buttons for miter corner micro adjustment capability
- for 2 doors up to 30" x 48"

Custom sizes available on request such as:

- ❖ for a capacity of 36" x 48"
- ❖ for a capacity of 48" x 48"

FOR MORTISE AND TENON MITER DOORS (45°)  
&  
COPE AND STICK DOORS (90°)



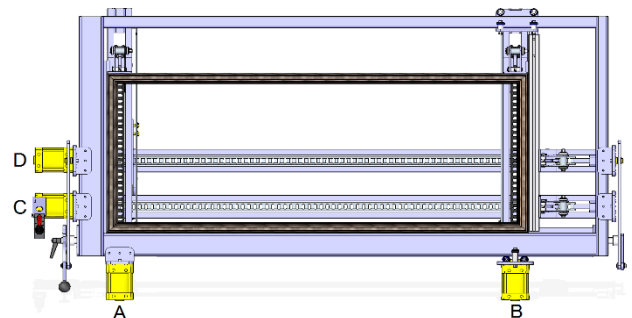
## MODELS SDM-TM & RDM-TM

- 4 clamps with air cylinders:
  - A) 1 fixed vertical clamp
  - B) 1 mobile vertical clamp
  - C) 1 fixed horizontal clamp
  - D) 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- TRIPLE P System\* without buttons for miter corner micro adjustment capability
- for 1 door up to 30" x 72"

Custom sizes available on request such as:

- ❖ for a capacity of 36" x 96"
- ❖ for a capacity of 36" x 120"
- ❖ for a capacity of 48" x 96"
- ❖ for a capacity of 48" x 120"

FOR MORTISE AND TENON MITER DOORS (45°)  
&  
COPE AND STICK DOORS (90°)



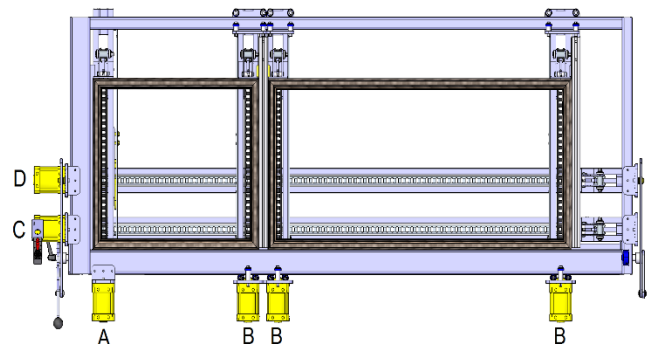
## MODELS SDM2-TM & RDM2-TM

- 6 clamps with air cylinders, per section:
  - A) 1 fixed vertical clamp
  - B) 3 mobile vertical clamps
  - C) 1 fixed horizontal clamp
  - D) 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- TRIPLE P System\* without buttons for miter corner micro adjustment capability
- for 2 doors up to 30" x 48" or 1 door up to 30" x 96"
- intermediate pressure bar (aluminum extrusion) mounting with quick release disconnect

Custom sizes available on request such as:

- ❖ for 2 doors up to 36" x 48" or 1 door up to 36" x 96"
- ❖ for 2 doors up to 36" x 60" or 1 door up to 36" x 120"
- ❖ for 2 doors up to 48" x 48" or 1 door up to 48" x 96"
- ❖ for 2 doors up to 48" x 60" or 1 door up to 48" x 120"

FOR MORTISE AND TENON MITER DOORS (45°)  
&  
COPE AND STICK DOORS (90°)



# DOOR MASTER

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A COMPLETE FAMILY OF CABINET DOOR ASSEMBLY SYSTEMS

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- \* **TRIPLE P System** consists of:
  - 3-positions valve (high, low and no pressure) for specific pressure clamping sequence
  - Even pressure in all clamp when high pressure is applied
  - Self-reset of pressure level between each door clamping sequence
  - Available with or without push buttons