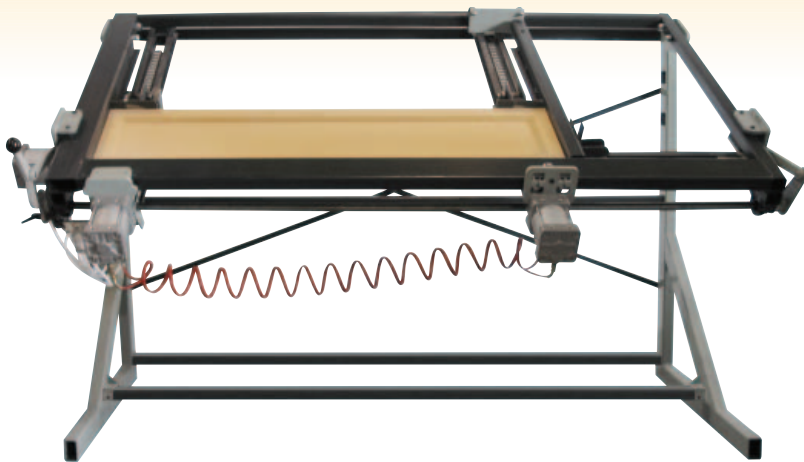


DOOR MASTER

DOOR ASSEMBLY SYSTEM



FOR QUICK AND ACCURATE
ASSEMBLY, CLAMPING AND
SQUARING OF CABINET DOORS

- HEAVY DUTY, MAINTENANCE FREE UNIT
- EFFORTLESS SET-UPS
- FOR DOORS 5½" X 12½" UP TO 30" X 72"
- NO JOINT PINNING NEEDED

Built on an industrial strength welded tubular frame, The Door Master features "no compromise" pneumatics - brand name air valves and real double action air cylinders. Its pedestal allows to choose a convenient working height for your operator. It is suitable for the assembly of drawer fronts as well as of large pantry doors.

STANDARD FEATURES

- A quick flow pneumatic valve for speedy activation of the air cylinders
- Three clamps with air cylinders as follows:
 - one fixed vertical clamp
 - one mobile vertical clamp on roller bearings for effortless positioning
 - one mobile horizontal clamp with a unique "gas spring" assisted lever for effortless centering
 - the "gas spring" action is adjustable to 3 distinct settings relative to the operator's selected working height



DOUBLE ACTION AIR CYLINDERS

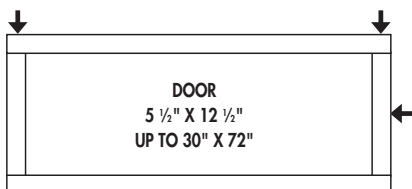
OPTIONAL FEATURES

- SDM+ featuring 1 additional vertical clamp
- SDM2 featuring 2 additional clamps, a central rail
- Small Part Inserts allowing the assembly of frames as small as 5 ½" x 6 ½"
- Support bar to prevent distortion in central section of long doors
- Oversize models available upon request

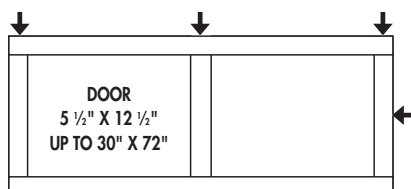


CLAMPS ON ROLLER BEARINGS

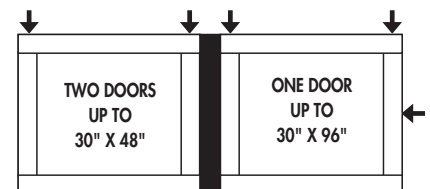
ALTERNATIVE CONFIGURATIONS



SDM FOR SINGLE DOOR ASSEMBLY



SDM+ FOR DOORS WITH CENTRAL STYLE



SDM2 FOR DOUBLE DOOR ASSEMBLY

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