

DOOR MASTER

A COMPLETE FAMILY OF CABINET DOOR ASSEMBLY SYSTEMS

MODELS SDM & RDM

- ▶ 3 clamps with air cylinders:
 - 1 fixed vertical clamp
 - 1 mobile vertical clamp
 - 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- ▶ for 1 door up to 30" x 72"

FOR COPE AND STICK DOORS (90°)



MODELS SDM+ & RDM+

SAME AS MODELS SDM & RDM
WITH ONE ADDITIONAL
MOBILE VERTICAL CLAMP

MODELS SDM2 & RDM2

- ▶ 5 clamps with air cylinders, per section:
 - 1 fixed vertical clamp
 - 3 mobile vertical clamps
 - 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
- ▶ for 2 doors up to 30" x 48" or
1 door up to 30" x 96"
- ▶ intermediate pressure bar (aluminum extrusion) mounting with quick release disconnect

FOR COPE AND STICK DOORS (90°)



MODELS SDM-MITER & RDM-MITER

- ▶ 4 clamps with air cylinders:
 - 1 fixed vertical clamp
 - 1 mobile vertical clamp
 - 1 fixed horizontal clamp
 - 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
 - sequence valve clamping system per section with 3-positions valve (high, low and no pressure) and push button activation for final squaring of door in manual or semi-automatic mode
- ▶ for 1 door up to 30" x 72"

FOR MITER DOORS (45°)
&
COPE AND STICK DOORS (90°)



DOOR MASTER

A COMPLETE FAMILY OF CABINET DOOR ASSEMBLY SYSTEMS

MODELS SDM2-MITER & RDM2-MITER

- ▶ 8 clamps with air cylinders, per section, divided in 2 separate working areas:
 - 2 fixed vertical clamps
 - 2 mobile vertical clamps
 - 2 fixed horizontal clamps
 - 2 mobile horizontal clamps with "gas spring" assist lever for effortless centering
 - sequence valve clamping system per section with 3-positions valve (high, low and no pressure) and push button activation for final squaring of door in manual or semi-automatic mode
- ▶ for 2 doors up to 30" x 48"

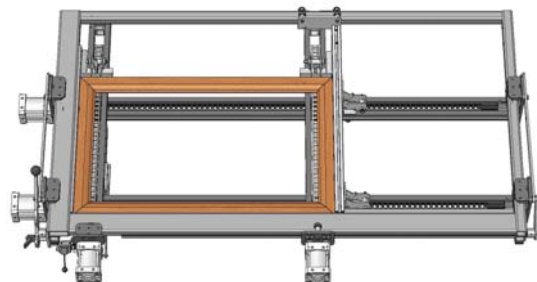
**FOR MITER DOORS (45°)
&
COPE AND STICK DOORS (90°)**



MODELS SDM-TM & RDM-TM

- ▶ 4 clamp with air cylinders:
 - 1 fixed vertical clamp
 - 1 mobile vertical camp
 - 1 fixed horizontal clamp
 - 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
 - sequence valve clamping system per section with 3-positions valve (high, low and no pressure)
- ▶ for 1 door up to 30" x 72"

**FOR MORTISE AND TENON MITER DOORS
&
COPE AND STICK DOORS (90°)**



MODELS SDM2-TM & RDM2-TM

- ▶ 6 clamps with air cylinders, per section :
 - 1 fixed vertical clamp
 - 3 mobile vertical clamps
 - 1 fixed horizontal clamp
 - 1 mobile horizontal clamp with "gas spring" assist lever for effortless centering
 - sequence valve clamping system per section with 3-positions valve (high, low and no pressure)
- ▶ for 2 doors up to 30" x 48" or for 1 door up to 30" x 96"
- ▶ intermediate pressure bar (aluminum extrusion) mounting with quick release disconnect

**FOR MORTISE AND TENON MITER DOORS
&
COPE AND STICK DOORS (90°)**

